



INDUSTRIAL PAINTS

In all industrial or agricultural activities it is important to be able to carry out rapid repairs to damaged paintwork, (notably to machinery and equipment in the agricultural and public works sectors), making easy-to-use industrial aerosol paints an obvious choice to apply colour, or a protective or finishing coat.

SOPPEC COLORS offers a wide range of products that meet the diverse needs of professionals working in the European manufacturing sector or the hire of agricultural and construction machinery.

In addition to their broad range of acrylic resin-based RAL paints, SOPPEC COLORS also offers a selection of industrial paints for the preparation or finishing of many very different surfaces: primers, galvanising paints, etc.

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GENERAL RECOMMENDATIONS FOR USE

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Most products should be applied to a clean dry surface at room temperature (15°C to 30°C) to ensure optimal performance.

Aerosols **are used in a vertical position** (head-up). Shake thoroughly before use **and** regularly during use.

Purge head down after use to thoroughly clean the valve and nozzle.

Industrial paint aerosols must be stored in a frost-free place,

ideally at a temperature between 15°C and 25°C with 50% to 60% relative humidity.

Stored as indicated above, the average shelf life of the products is approximately one year.

Avoid temperatures above 50°C. Keep away from sources of ignition, heat and sunlight.

Whenever possible use in a well-ventilated environment.

Do not use on electrical or electronic equipment.

Do not use out-of-doors at a temperature below <5°C or in strong sunshine or rain.

As with all handling and storage operations, NO SMOKING is very strongly recommended.

PACKAGING

Industrial top coats are available in 400ml net size only available in boxes of 6 aerosols.

Other indutrial industrial paints are available in 500 ml (net volume) format and in boxes of 12 aerosols.

HEALTH AND SAFETY

Safety data sheets are available on the internet free of charge: www.quick-fds.com.





Touch-up paints (400 ml) are formulated with high quality pigments and resins to ensure a quick-drying paint film with excellent adherence to most metallic surfaces.

They are used in a wide range of fields such as the maintenance and care of industrial equipment and pipework, to repair scratched or chipped paintwork on agricultural machinery or construction plant, fencing, etc.

Approximately 65 acrylic resin based RAL colours, in a matt or gloss finish, are kept in stock to meet the requirements of current standards, notably:

 the RAL colours for pipework identification (AFNOR NF X08-100), the RAL safety colours, the principal RAL colours for agricultural or public works machinery and equipment.

In addition, the colour-matching equipment available on one of the Technima Group production sites means that specific colours can also be made available, on request and subject to certain conditions.

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RAL safety colours **Pipework** RAL warning colours identification colours (NF X08-100 standard) Gas: RAL 1004 **RAL 1023 RAL 1003** Fire protection system: **RAL 3000 RAL 2009 RAL 2010** Air: RAL 5012 **RAL 3020 RAL 3001** Flammable Liquids: RAL 8001 OU 8002 **RAL 6024 RAL 5005** Acids and bases: **RAL 4001 RAL 5017 RAL 6032** Water: RAL 6010 **RAL 9005** Other fluids: **RAL 9005 RAL 9016** Water value: RAL 9006

ACRYLIC LACQUERS

Formulated with acrylic resins for fast drying paint with an excellent surface finish. It can be used on a variety of surfaces, particularly metals, in various areas of activity such as touching-up paintwork on agricultural machinery or construction plant, fencing, industrial maintenance and paint repairs, and to identify pipework (RAL safety and warning references).

In addition, an acrylic resin-based metallic finish paint is also available. Ideal for restoring a metallic aspect to surfaces it can be applied directly to the metal or over a primer.

REF: 471003B REF: 471004B REF: 471007B REF: 471013B REF: 471015B



Standard references available on stock in 400 ml Availability in other RAL colours on demand and under conditions of quantity, cost and delay

REF: 471003B	REF: 471004B	REF: 471007B	REF: 471013B	REF: 471015B
RAL 1003	RAL 1004	RAL 1007	RAL 1013	RAL 1015
Gloss	Gloss	Gloss	Gloss	Gloss
REF: 471018B	REF: 471021B	REF: 471023B	REF: 471028B	REF: 472000B
RAL 1018	RAL 1021	RAL 1023	RAL 1028	RAL 2000
Gloss	Gloss	Gloss	Gloss	Gloss
REF: 472002B	REF: 472004B	REF: 472010B	REF: 472011B	REF: 473000B
RAL 2002	RAL 2004	RAL 2010	RAL 2011	RAL 3000
Gloss	Gloss	Gloss	Gloss	Gloss
REF: 473001B	REF: 473002B	REF: 473003B	REF: 473020B	REF: 47303IB
RAL 3001	RAL 3002	RAL 3003	RAL 3020	RAL 3031
Gloss	Gloss	Gloss	Gloss	Gloss
REF: 474001B	REF: 474008B	REF: 474010B	REF: 475002B	REF: 475005B
RAL 4001	RAL 4008	RAL 4010	RAL 5002	RAL 5005
Gloss	Gloss	Gloss	Gloss	Gloss
REF: 475008B	REF: 475010B	REF: 475011B	REF: 475012B	REF: 475013B
RAL 5008	RAL 5010	RAL 5011	RAL 5012	RAL 5013
Gloss	Gloss	Gloss	Gloss	Gloss
REF: 475015M	REF: 475017B	REF: 476001	REF: 476002B	REF: 476005B
RAL 5015	RAL 5017	RAL 6001	RAL 6002	RAL 6005
Mat	Gloss	Gloss	Gloss	Gloss

PROPERTIES

- Fast drying
- Easy to apply, both a first coat additional coats as required
- Particularly good covering power
- A very flexible paint film with a superb gloss finish
- Long-lasting even outdoors

- Good adhesion to a range of different surfaces
- •Touch dry (ASTMD-1640 ISO 1517): 10 to 15 minutes
- Completely dry (ASTMD-1640 ISO 1517): 12 hours
- Temperature resistance: 120°C
- Leave to dry for 15 minutes between coats
- Dry film thickness: 15µ/coat

REF: 476009B	REF: 476010B	REF: 476011B	REF: 476012B	REF: 476018B	SPECIFICATIONS
RAL 6009 Gloss	RAL 6010 Gloss	RAL 6011 Gloss	RAL 6012 Gloss	RAL 6018 Gloss	Composition Binder: acrylic Solvent: blend of solvents, free
REF: 476024B	REF: 476028B	REF: 476032B	REF: 47700IB	REF: 477005B	from lead and heavy metals Propellant: dimethyl ether
RAL 6024 Gloss	RAL 6028 Gloss	RAL 6032 Gloss	RAL 7001 Gloss	RAL 7005 Gloss	INSTRUCTIONS FOR USE
REF: 477012B	REF: 477016B	REF: 477021B	REF: 477023B	REF: 477024B	• Thoroughly shake the aerosol for at least 2 minutes before use to ensure the pigments are correctly mixed.
RAL 7012 Gloss	RAL 7016 Gloss	RAL 7021 Gloss	RAL 7023 Gloss	RAL 7024 Gloss	The surface must be clean, dry and free from grease.
REF: 477032B	REF: 477035B	REF: 477039B	REF: 478002B	REF: 478012B	Degrease the surface to be treated, remove rust and dust.
RAL 7032 Gloss	RAL 7035 Gloss	RAL 7039 Gloss	RAL 8002 Gloss	RAL 8012 Gloss	 To improve adhesion, it is recommended to apply an undercoat prior to use, depending on the condition
REF: 478016B	REF: 478017B	REF: 478019B	REF: 479003B	REF: 479005B	of the surface to be treated.
RAL 8016 Gloss	RAL 8017 Gloss	RAL 8019 Gloss	RAL 9003 Gloss	RAL 9005 Gloss	 Spray at a distance of 25 cm from the surface. Best results are obtained by applying several thin coats in different directions
REF: 479005M	REF: 479006B	REF: 479010B	REF: 479010M	REF: 479016B	rather than a single thick coat. Coverage approximately 2m² per can according to
RAL 9005 Mat	RAL 9006 Gloss	RAL 9010 Gloss	RAL 9010 Mat	RAL 9016 Gloss	the application conditions and the state of the surface to be treated.
atin fini	sh possible				• If appropriate, carry out a test on an unobtrusive area

R USE

- sion, it o apply to use. condition e treated.
- ce of 25 cm Best results plying several ent directions e thick coat. nately 2m² ditions e surface
- rry out a test on an unobtrusive area beforehand to verify the compatibility of the paint with the surface.

MANUFACTURER'S COLOURS - COUNTERTYPES

In addition to offering a wide variety of standard colours, Technima offers you the possibility of matching the paint shade of your choice.

Countertyping consists of copying a colour sample (tone, value and saturation).

Technima has chosen to adapt its offer and provides you customised shades that meet your needs.

All our countertypes are formulated with the same care and quality of components as our traditional paints. This gives the product fast drying and excellent adhesion on a wide variety of substrates. Available in 400ml.

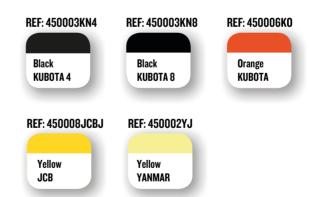


ASKING US FOR A COUNTERTYPE IS:

• An infinite range of shades thanks to the colorimetric tinting equipment in one of our group's production units

- A colour manufactured with as much precision as your request
- Fast processing of the latter
- Professional technical assistance

A truly made-to-measure service by Technima.





To facilitate the work of professionals in industrial and agricultural sectors, TECHNIMA developed handy tool allowing SOPPEC COLORS aerosol use.



MARKING PISTOL HANDLE

The marking pistol handle brings ease and comfort of application to its user

REF: 444000



PROPERTIES

- It is light and ergonomic thanks to the choice of materials and a design studied for user comfort.
- It adapts to all aerosol sizes thanks to a clip.
- It is easy to put on and take off.
- It guarantees better spray control.
- It facilitates the application of the paint and prevents the user from staining his hands or fingers. It also helps to reduce the fatigue of the members mentioned above.
- It avoids drips.
- It can be used with gloves.
- It is recyclable.





ADHESION PRIMER

High quality universal primers, offering rapid drying and high coverage, ideal for surface preparation (metal, wood, plastic and many others) before paint-spraying.

Can be used on bare steel and lightly rusted surfaces.

Also suitable for plastic and wood.

Available in 500ml.



WHITE: REF 470101



RED: REF 470102



GREY: REF 470103







PROPERTIES

- Excellent adhesion (for both smooth and porous surfaces), covers well and is easy to sand
- Corrosion-resistant
- Heat resistance: 110°C
- Dust dry after 10 to 15 minutes
- Touch dry after 15 to 25 minutes
- Leave to dry for 12 hours between coats (Figures given for information only, actual data's will depend on the temperature, paint thickness, humidity etc)

SPECIFICATIONS

Composition

Binder: acrylic

Solvent: blend of solvents Propellant: dimethyl ether

INSTRUCTIONS FOR USE

- Shake thoroughly the aerosol for at least 2 minutes before use to ensure the pigments are correctly mixed.
- The surface must be clean, dry and free of grease. Remove all residues of varnish, rust, etc, then sand. When using out-of-doors, remove any moss or algae present on the surface. Cover the surrounding areas.
- Spray at a distance of 25 cm from the surface. Best results are obtained by applying several thin coats in different directions rather than a single thick coat.
- Leave to dry for approximately 20 minutes between coats.

RUST CONVERTOR

The SOPPEC COLORS rust converter is a "two-in-one" product, stabilising the rust and acting as a primer. Ideal for restoring rusted areas of paintwork on machinery, vehicles or other metal equipment: fencing, chassis, etc.

Thanks to its deep penetration, it forms a high quality protective film, making this an effective and long-lasting treatment.

Available in 500ml.

REF: 470105





PROPERTIES

- Application temperature: max 80°C, peak 150°C
- Dust dry after approximately 30 minutes
- Leave to dry for 5 hours between coats (Figures given for information only, actual times will depend on the temperature, paint thickness, humidity etc)
- Vapour pressure at 20°C: 4 bar
- pH: 4 4.5
- Spray flow: 0.8 g/sec.

SPECIFICATIONS

Composition

Binders: blend of polyvinyl butyral, resins and solvents: free from heavy metals and mineral

acids

Colour: clear brown liquid, on metal it turns dark

blue/black once dry Propellant: dimethyl ether

INSTRUCTIONS FOR USE

- Shake thoroughly before use.
- Remove any paint and rust residues with a metal brush or sander. The surface must be clean, dry and free of grease. When using outdoors, remove any moss or algae present on the surface. Cover the surrounding areas.
- Spray at a distance of 25 cm from the surface.
- Apply several light coats (+/- 4 coats).
- Leave to dry for approximately 20 minutes between coats.
- Once the final coat is completely dry, it is recommended to sand the surface to improve adhesion.

ZINC SPRAY GALVA

A range of 4 galvanising paints:

2 mat galvanising paints: one fast-drying
2 aluminium gloss galvinising paints: one fast-drying
Availables in 500ml.



GALVA Zinc Aluminium gloss



Galva Zinc Aluminium fast-drying



GALVA Zinc matt 97%



Galva Zinc matt fast-drying

INSTRUCTIONS FOR USE

- Shake thoroughly before use. Remove any residual paint and rust using a wire brush or sander. The surface must be clean, dry and free of grease. When using outdoors, remove any moss or algae present on the surface. Cover the surrounding areas.
- Spray at a distance of 25 cm from the surface.
- Apply several light coats.
- Leave to dry for approximately 20 minutes between coats.

GALVA ZINC ALUMINIUM GLOSS

A purpose-designed paint for the cold galvanising of iron and steel surfaces, can be used to touch-up and repair damaged areas of altered zinc, for steel parts, bodywork, fencing, metal buildings and heavy industry.

This primer provides a tough, corrosion-resistant and protective gloss coating to iron and steel, leaving the surface with a newly-galvanised appearance.

REF: 470201



PROPERTIES

- Very good adhesion, provides an excellent surface for painting
- Chemical-resistant
- Heat resistant up to 250°C
- Dust dry after 10 to 15 minutes
- Touch dry after 20 to 30 minutes
- Leave to dry for 24 hours between coats (Figures given for information only, actual times will depend on the temperature, paint thickness, humidity etc)

SPECIFICATIONS

Composition

Binder: epoxy-ester

Pigments: zinc and aluminium with high

degree of purity

Propellant: diméthyl ether

GALVA ZINC ALUMINIUM FAST-DRYING

Fast-drying cold-galvanising paint for minor repairs, resulting in a shiny new-metal appearance.

REF: 470200



PROPERTIES

- Heat resistant up to 110°C
- Dust dry after 5 to 10 minutes
- Touch dry after 10 to 20 minutes
- Leave to dry for 2 hours between coats (Figures given for information only, actual times will depend on the temperature, paint thickness, humidity etc)

SPECIFICATIONS

Composition

Binder: acrylate

Pigments: zinc and aluminium with a high

degree of purity

Propellant: dimethyl ether

GALVA ZINC MATT 97%

Paint very rich in zinc to prevent corrosion affecting bare steel and galvanised metal surfaces.

Forms a protective coat that can also serve as a primer for any other type of paint.

Can be used on all types of pipework.

Very high conductivity, can be used for spot welding.

GALVA ZINC MATT FAST-DRYING

A fast-drying, cold galvanising paint that can be used to provide corrosion-protection for metals, steel and iron, for quick maintenance during construction or industrial production.

REF: 470203



REF: 470204



PROPERTIES

- Very good adhesion, provides an excellent surface for painting
- Chemical-resistant
- Long-term electrochemical protection
- Heat resistant up to 350°C
- Dust dry after 10 to 15 minutes
- Touch dry after 20 to 30 minutes
- Leave to dry for 24 hours between coats (Figures given for information only, actual data's will depend on the temperature, paint thickness, humidity etc)

PROPERTIES

- Heat resistant up to 250°C
- Dust dry after 5 to 10 minutes
- Touch dry after 10 to 20 minutes
- Leave to dry for 4 hours between coats (Figures given for information only, actual data's will depend on the temperature, paint thickness, humidity etc)

SPECIFICATIONS

Composition

Binder: epoxy ester

Pigments: zinc with a high degree of purity

Propellant: dimethyl ether

SPECIFICATIONS

Composition

Binder: acrylate

Pigments: zinc with a high degree of purity

Propellant: dimethyl ether

HEAT RESISTANT COATING

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Heat-resistant paints that can be used on surfaces exposed to very high temperatures such as: steam pipes, engines, exhaust pipes, radiators, etc.

They can be used to coat new, bare, shot, rusted or painted steel, as long as it has been correctly prepared before applying the HT paint.

Available in 500ml.

ANTHRACITE: REF 470800



BLACK: REF 470802



PROPERTIES

- Excellent adhesion
- High resistance to petrol and chemicals
- \bullet Heat resistant up to a peak temperature of 650°C
- Dust dry after 5 to 10 minutes
- Touch dry after 10 to 15 minutes
- Completely dry after curing for 30 to 60 minutes at 200°C

(Figures given for information only, actual times will depend on the temperature, paint thickness, humidity etc)

SPECIFICATIONS

Composition

Binder: silicone resin

Pigments: Heat resistant colour pigments

Propellant: dimethyl ether

INSTRUCTIONS FOR USE

The surface must be clean, dry and free of grease. Remove all residual paint, varnish, rust, etc, then sand. When using out-of-doors, remove any moss or algae present on the surface. Cover the surrounding areas. Shake from time to time during use. Spray at a distance of approximately 25 to 30 centimetres from the surface. When dry, heat to a temperature of at least 200°C for 30 to 60 minutes to fully harden the paint coating.



2 additional special paints are available in SOPPEC COLORS range to prepare construction surfaces for painting: one is designed to mask surface stains and the other simulates the effect of a cement coat to render a surface completely smooth.



STAIN BLOCKER

A purpose-designed paint to mask stains such as: grease marks, water stains, solvent residues, tar or glue marks. Dries quickly to a matt white finish.

Can be applied to walls, ceilings, concrete, plaster, etc.

Usable both inside and out-of-doors.

Suitable as a primer before painting walls or ceilings.

Can be applied before a coat of cement paint.

Available in 500ml.

REF: 470001





PROPERTIES

- Excellent adhesion
- High scratch and impact resistance
- UV-resistant and does not yellow over time
- Fast drving
- Matt satin finish
- Touch dry after 10 min.
- Completely dry after 20 min.

(Figures given for information only, actual data's will depend on the temperature, paint thickness, humidity etc)

INSTRUCTIONS FOR USE

The surface must be clean, dry and free of grease. Remove all residual paint, varnish, rust, etc, then sand. When using out-of-doors, remove any moss or algae present on the surface. Cover the surrounding areas. Spray at a distance of approximately 25 to 30 centimeters from the surface.

Leave to dry for 30 min. between coats if applying several thin layers.

SPECIFICATIONS

Composition

Binder: acrylate copolymers Solvents: blend of solvents Propellant: dimethyl ether

SPACK SPRAY

Polyurethane dispersion based paint that creates a "cement" effect finish.

Particularly useful to touch-up cement coatings or renders.

Can be applied to a wide range of building surfaces: wood, cement, plastic.

Available in 500ml.

REF: 470011





PROPERTIES

- Colour: whiteDensity at 20°C: 1.2
- Rapid drying
- Can be used in addition to a stain block paint when preparing a surface prior to painting.

SPECIFICATIONS

Composition

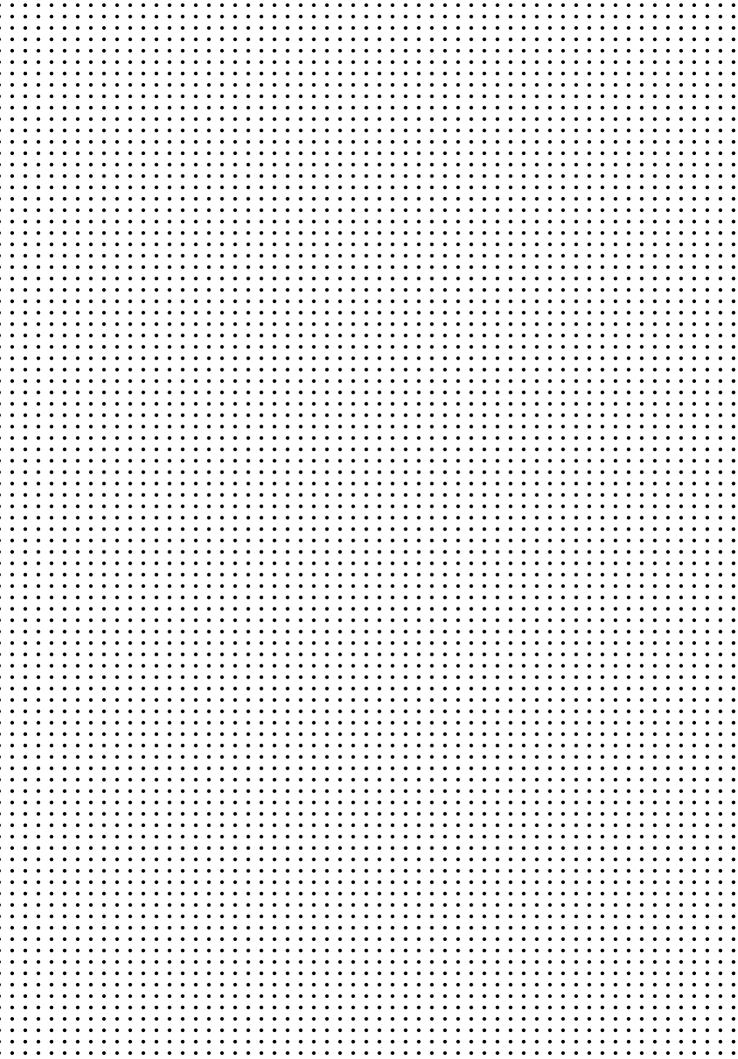
Binders: polyurethane dispersion Propellant: dimethyl ether

INSTRUCTIONS FOR USE

The surface must be clean, dry and free of grease. Remove all residual paint, varnish, rust, etc, then sand. When using out-of-doors, remove any moss or algae present on the surface. Cover the surrounding areas. Shake from time to time during use. Spray at a distance of approximately 25 to 30 centimeters from the surface.

Paint can be applied in a thin or thick coat according to the touch-up work required.

Apply at a temperature between 10°C and 30°C. The viscosity of the paint varies according to temperature and the texture may thicken at temperatures below 10°C.





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